



Certificate

SQS herewith certifies that the company named below has a management system which meets the requirements of the standards specified below.



L+M AG
Stahl-/Apparatebau
Gansingerstrasse 60
5236 Remigen
Switzerland

Scope of certification

Site Remigen

Field of activity

**Steel-/Apparatus Construction and parts
of Railway vehicles**

Normative basis

ISO 9001:2015

ISO 3834-2:2005

Quality Management System

**Quality requirements for the
fusion welding of metallic materials**

Part 2, 1. Edition 2005, Comprehensive quality requirements

Scope(s) 17, 18

Validity 18.07.2017 – 17.07.2020
Issue 18.07.2017

Reg. no. 11187

X. Edelmann, President SQS

R. Glauser, CEO SQS



sqs.ch



Swiss Association for Quality and
Management Systems SQS
Bernstrasse 103, 3052 Zollikofen, Switzerland



Swiss Made





Attestation

SQS herewith certifies that the enterprise named below is qualified to carry out welding work in the areas specified below



L+M AG Stahl-/Apparatebau 5236 Remigen Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
135 / 136	1.2		10 – 40	
135 / 136	1.2		25 – 100	
141	3 / 3.2		3 – 16	LM 040-08
111	3 / 3.2		15 – 60	
141	3 / 3.2		3 – 16	534-036-2
136 / 111	3 / 3.2		15 – 60	
141 / 131	41		18	
135	1.2		7.5 – 30	
135 (GMAW)	1.2		15	ASME
141	1.2 – 2.1		3.5 – 9.6	
135	1.2		30 – 120	
135	1.2		> 5	500550250-1V
135	1.2		3.0 – 7.2	
135	1.2		7.5 – 30	
141	8.1		1.8 – 3.5	
141	31		1 – 4	
141 / 131	22.4		3 – 30	
141	23.1		1 – 4	
131	8.1 / 8.2 / 8.3		3 – 12	
111	7.2		3 – 6	
141	7.2		5 – 12	
135	1.2		3 – 20	
141	1.1		5 – 30	
111	1.1		4.0 – 9.6	
135	1.1		2.1 – 3.9	WPS0018
135	1.1		2.1 – 3.9	WPS0016
141	1.1 – 6.2		1.0 – 3.0	
135	1.1		2.1 – 6.0	WPS0019
135	1.1		2.1 – 3.9	WPS0020

	Surname	First name	Description/Title
Welding supervisor:	Häusermann	Peter	IWS / EWS
Deputizing:	Herter	Hansruedi	Knowledge base

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